

**Customer:** Henkel Bautechnik Ltd. (Ukraine, Russia, Belarus)



**Hardware / Software:** SCHENCK weighing transmitters | PLC Mitsubishi Electric System Q | CitectSCADA | Profibus-DP | Industrial Ethernet

**Scope of work:** project (field and central parts), supply, installation supervision, commissioning

**Year of implementation:** 2003-2010

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### Key features of the system:

- Batching accuracy, %:
- Number of weigh batchers:
- Number of batching components:
- Total number of actuators:
- Total number of I / O signals, including:
  - analog inputs:
  - analog outputs:
  - digital inputs:
  - digital outputs:

# Automated control system of dry building mixes production line

- Total number of control cabinets:
- Total number of controllers:
- Total number of distributed I/O devices:
- Total number of workstations:

0,1-0,5	2-4	5-10	18-20
6			
160			
65	2	1	3

## Photomaterials:



